



HONEYCOMB CORE QUALITY SPECIFICATION

	Properties	Units	Standard	Tolerance
1.	Substance	g/m ²	125-200	±5
2.	Thickness	mm	6-120	±0,2
3.	Cell size	mm	8-100	±1,5
4.	Width	mm	600-2800	± 5
5.	Humidity	%	10,0	not more 10 %
6.	Compression strength (Dried at 130°C; till 3-6% of moisture)	kg/cm ²	0,5-8,0	not less customer requirements
7.	Ventilation grooves width Ventilation grooves depth Ventilation grooves depth	mm mm mm	2,0 Min 1,5 Max 3,0	±0,5 ±0,5 ±0,5

All specifications are at ISO 187 standard conditions of (50±2)% and (23±)°C
 The samples for testing average quality are selected according ISO 186 standards